

## Stationary Fixtures and Clamps

### Refrigerator Door Shelf Cooling Fixture

This three up holding fixture automatically clamps hot parts to maintain their shape during cooling. Operator manually loads parts onto the fixtures and presses and holds the palm buttons. The clamps will extend at this point to hold the part. Once the clamp is fully extended the operator can release the buttons. When the desired clamp time is met the clamp will automatically retract completing the cycle. Machine includes safety features, keypad for clamp time entry and is controlled by a PLC.

